

22.1 List of damageable parts

Table 22.1

serial no.	drawing no.	name	part no.	material and heat treat	amount	remark
1	22.1	friction disc	CW61100E-02022	15-S0.5-C59	26	
2	22.2	friction disc	CW61100E-02023	15-S0.5-C59	24	
3	22.3	lead screw	CW61100E-04012	45-T215	1	
4	22.4	nut	CW61100E-04015	MT100	1	
5	22.5	jib	CW61100E-04027	Q235-A	1	
6	22.6	soft belt for plain guide way	CW61100E-05065	FJ4	1	
7	22.7	soft belt for v-shaped guide way	CW61100E-05064	FJ4	1	
8	22.8	soft belt for v-shaped guide way	CW61100E-05063	FJ4	1	
9	22.9	screw	CW61100E-05012	45-T215	1	
10	22.10	nut for lead screw	CW61100E-05015	ZQSn5-5-5	1	
11	22.11	jib	CW61100E-05054	Q235-A	1	
12	22.12	worm wheel	CW61100E-06022	ZQSn5-5-5	1	
13	22.13	worm	CW61100E-06129	40Cr-C48	1	
14	22.14	gear	CW61100E-08019	3302-1×24	1	
15	22.15	screw	CW61100E-09013	45-Z local G48	4	
16	22.16	stopper	CW61100E-09014	45-G48	4	
17	22.17	sleeve	CW61100E-S53016	ZQSn5-5-5	1	
18	22.18	sleeve	CW61100E-S53018	ZQSn5-5-5	1	

22.2 Damageable parts drawings (see the followings)